



Technologies

TECHNICAL BULLETIN

PARCO ADDITIVE 2866

- * LIQUID PRODUCT**

- * ACCELERATES STRIPPING TIME**

- * USED WITH ANY CAUSTIC STRIPPER**

- * SAFE HANDLING**

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PARCO ADDITIVE 2866

1. DESCRIPTION

PARCO ADDITIVE 2866 is a liquid additive which accelerates the performance of hot caustic paint strippers. This is particularly valuable where stripping of racks etc. is done on-line and available time is short. **PARCO ADDITIVE 2866** is formulated to assist the caustic stripper in breaking the various linkages which hold the paint film together, resulting in the complete breakdown of the dried paint and its removal from the substrate. **PARCO ADDITIVE 2866** is ideally used with Liquid Hotstrip alkaline paint stripper.

2. OPERATION SUMMARY

CONCENTRATION	of LIQUID HOTSTRIP :	40 - 60 % V/V
CONCENTRATION	of PARCO ADDITIVE 2866 :	5 - 15 % V/V
TEMPERATURE		80°C to rolling boil
TIME		Up to 30 minutes
EQUIPMENT		Mild steel tank

We recommend conducting a trial to ensure that **LIQUID HOTSTRIP** and **PARCO ADDITIVE 2866** removes the paint in the required time and establish optimum conditions. Metal parts should be thoroughly rinsed in water after the paint is removed. When a new bath is made, add 50 Litres of **LIQUID HOTSTRIP** to 50 litres of cold water.

NEVER ADD TO VERY HOT OR BOILING SOLUTION!

Then add **PARCO ADDITIVE 2866**. This product will form a layer on the surface of the bath. Replenishment of this surface layer is required when it becomes depleted.

3. BATH CONTROL

Control for concentration of the caustic stripper component as recommended for the product used.

Add **PARCO ADDITIVE 2866** in appropriate proportions when **LIQUID HOTSTRIP** is added to the bath, and as required to maintain the surface layer.

4. PRECAUTIONARY INFORMATION

PARCO ADDITIVE 2866 is a non hazardous material. However, the hot caustic bath is highly corrosive and precautions must be taken when making additions to the bath. Take precautions to avoid splashes.

5. FIRST AID

SKIN	If contact occurs, remove contaminated clothing and wash affected area thoroughly.
EYES	Hold eyelids open and flush with water for at least 15 mins. Get medical advice without delay.
INGESTED	Rinse mouth. If swallowed DO NOT induce vomiting. Give a glass of water. Get medical advice without delay.
INHALATION	If fume inhaled, remove patient to fresh air, lay down, rest, keep warm. If patient is not breathing, make sure airway is clear and apply artificial respiration. Oxygen may be given out only under supervision of a trained person. Transport to a hospital or doctor.

6. PACKAGING

PARCO ADDITIVE 2866 is packed in 200 Litre drums.

DISCLAIMER

Any information given is, to the best of our knowledge, the best currently available, with respect to our products and their use, but it is subject to revision as additional knowledge and experience is gained. Such information is offered as a guideline for experimentation only and is not to be construed as a representation that the material is suitable for any particular purpose or use. Customers are encouraged to make their own enquiries as to the material's characteristics and, where appropriate, to conduct their own tests in the specific context of the material's intended use. This information is not a license to operate under nor is it intended to suggest infringement of any patent. We guarantee a uniform quality standard for this product. The only conditions and warranties accepted by Henkel in relation to this product or process are those implied by either Commonwealth or State statutes.