



Technologies

TECHNICAL BULLETIN

ABN: 82 001 302 996
135-141 Canterbury Road, Kilsyth Victoria 3137
Phone : (613) 9728 7200 Fax : (613) 9761 7179

NOVASEAL SCA 1247 SEAL ADDITIVE

1. DESCRIPTION

Novaseal SCA 1247 is a liquid hot water seal additive for anodised aluminium. **Novaseal SCA 1247** is a specially formulated product which when added to HOT water seal tanks, will eliminate seal bloom and smutting problems.

2. OPERATING CONDITIONS

Concentration 1 – 3 mls/litre

3. BATH CONTROL

Method

1. Take 100 ml of the **Novaseal SCA 1247** bath.
2. Add 5 mls of Ammonia
Add quarter teaspoon of Murexide
3. While mixing, titrate with 0.1M EDTA until the purple-violet colour obtained persists for at least 30 seconds.

Calculation

Percent **Novaseal SCA 1247** by volume = (mls of EDTA) x 0.03125

4. PACKAGING

Novaseal SCA 1247 is packed in 25 litre containers.

5. SAFETY PRECAUTIONS

Novaseal SCA 1247 is an acidic product. Avoid contact with skin and eyes. In case of contact, remove clothing and wash thoroughly. If swallowed, do not induce vomiting – give a glass of water and contact a doctor.

DISCLAIMER

Any information given is, to the best of our knowledge, the best currently available, with respect to our products and their use, but it is subject to revision as additional knowledge and experience is gained. Such information is offered as a guideline for experimentation only and is not to be construed as a representation that the material is suitable for any particular purpose or use. Customers are encouraged to make their own enquiries as to the material's characteristics and, where appropriate, to conduct their own tests in the specific context of the material's intended use. This information is not a license to operate under nor is it intended to suggest infringement of any patent. We guarantee a uniform quality standard for this product. The only conditions and warranties accepted by Henkel in relation to this product or process are those implied by either Commonwealth or State statutes.